Production

Explanations on the subject of production.

- PPS-info
- Releases

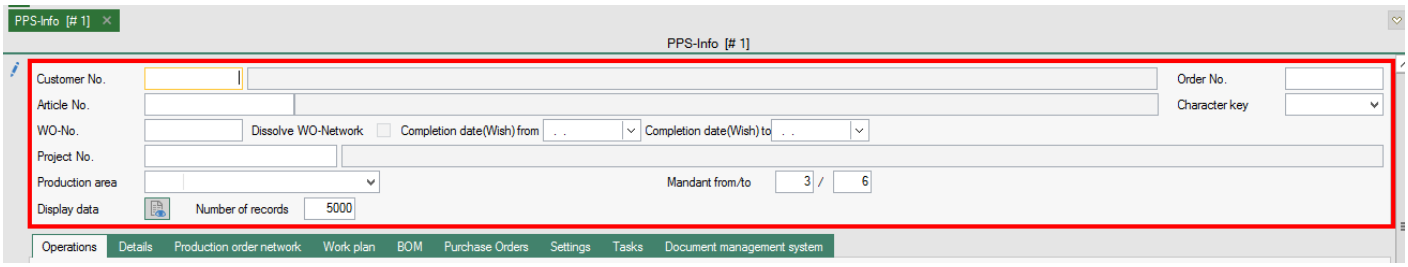
PPS-info

General

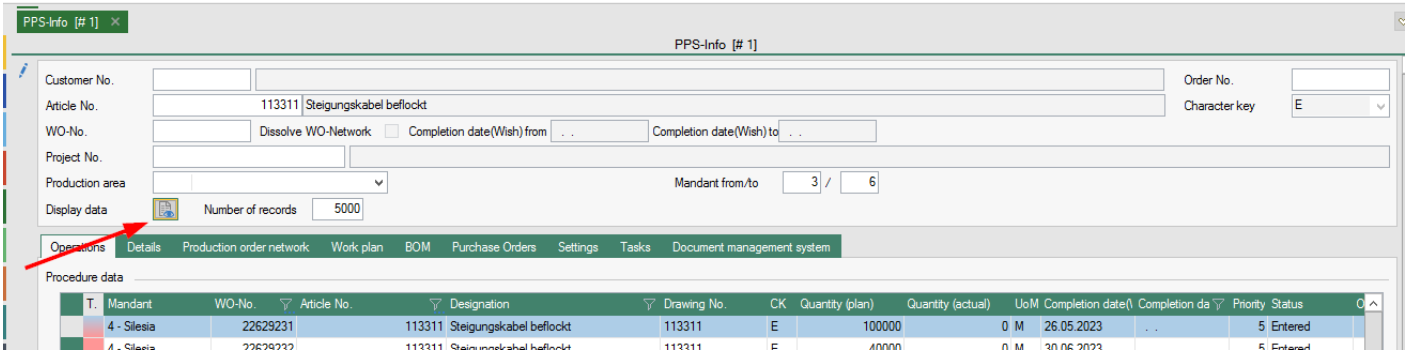
This function provides extensive information about the production area. In the Settings tab, you make a preselection of which data should be displayed. This can be saved.

FEPA function: `Production > PPS Info`

All fields in the upper part of the window offer selection options to limit the data display.



The button "Display data" displays all production orders for preselection.



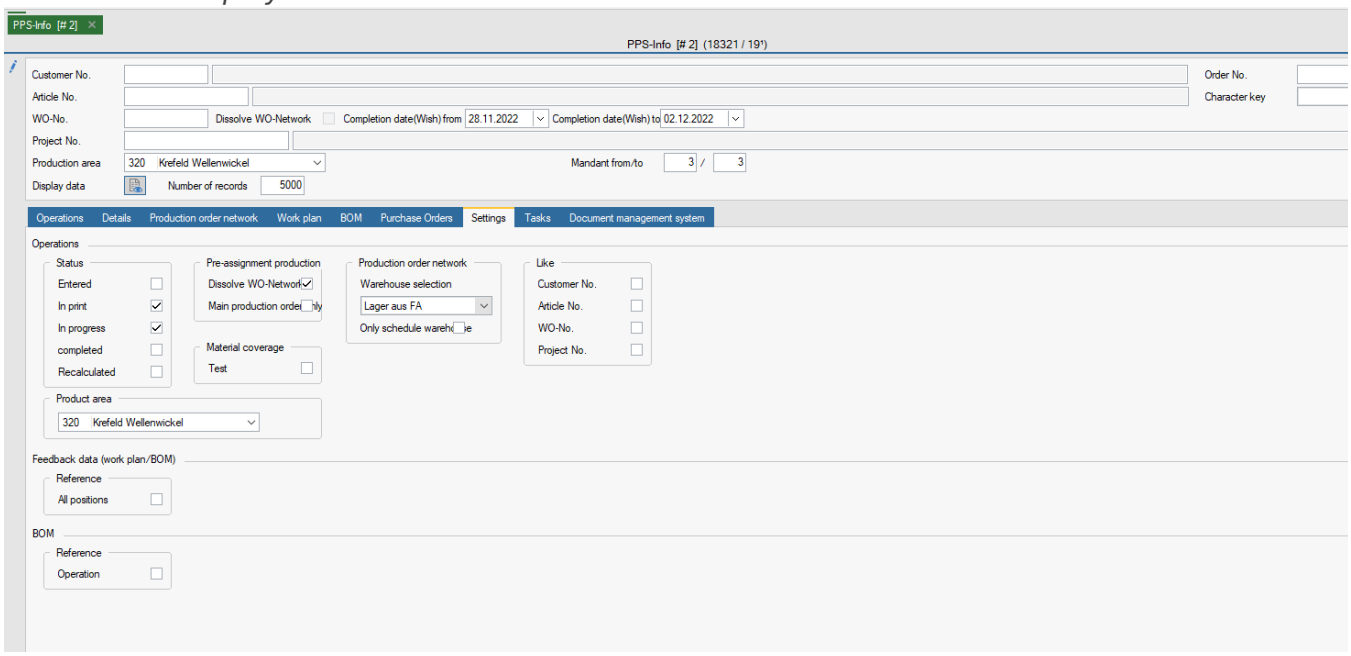
Weekly overview via PPS-info / settings

In the PPS info you can display all production orders (WO). In the settings you can define for yourself what you want to be displayed. With the check mark in the tool bar you can save your own settings.

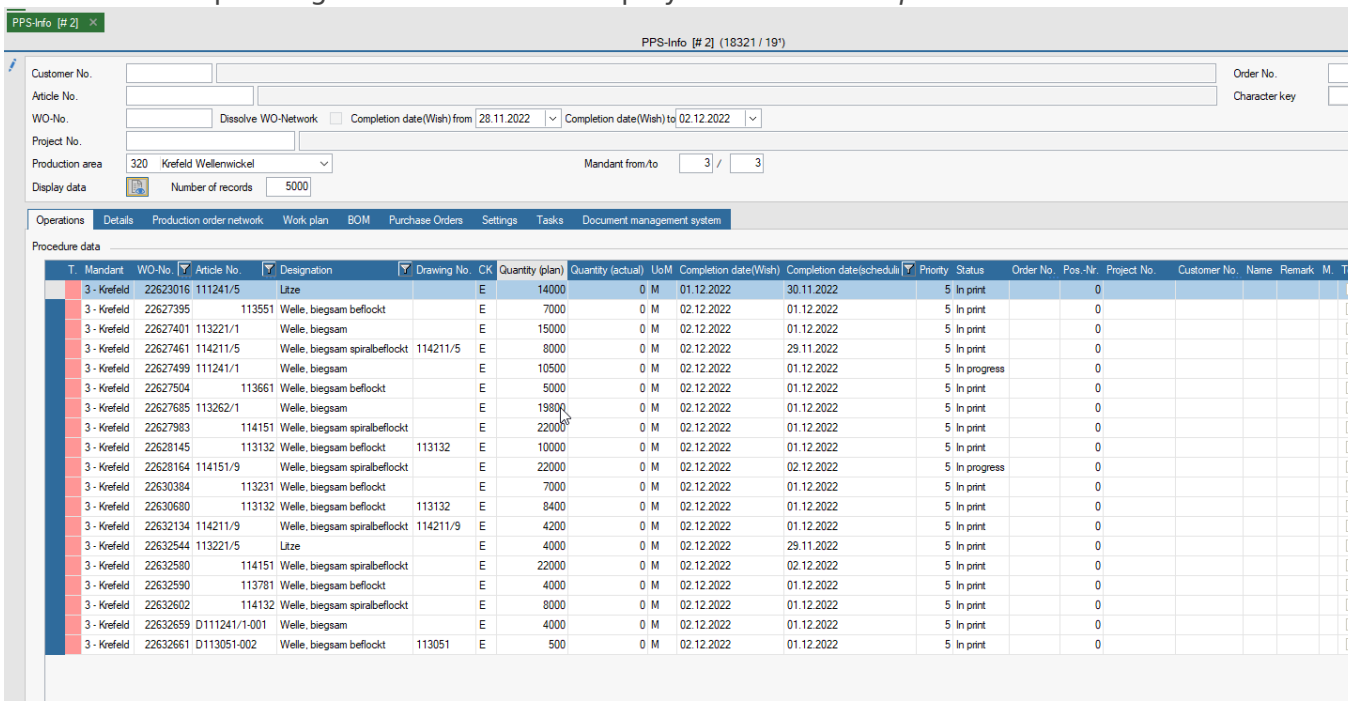
If the scheduling was used and all WO are fine planned, a weekly overview of the WO of the current calendar week can be made as follows.

Filtering:

1. Settings tab: Only check the box for *In print* and *in process.* (if necessary, select your own *product area*)
2. enter *Completion date(wish) from* until *to* date from e.g. Monday to Friday of the calendar week.
3. field: enter client from "*n*" to "*n*".
4. Click on the *Display data* button.



5. now the corresponding calendar week is displayed on the tab *Operations*.

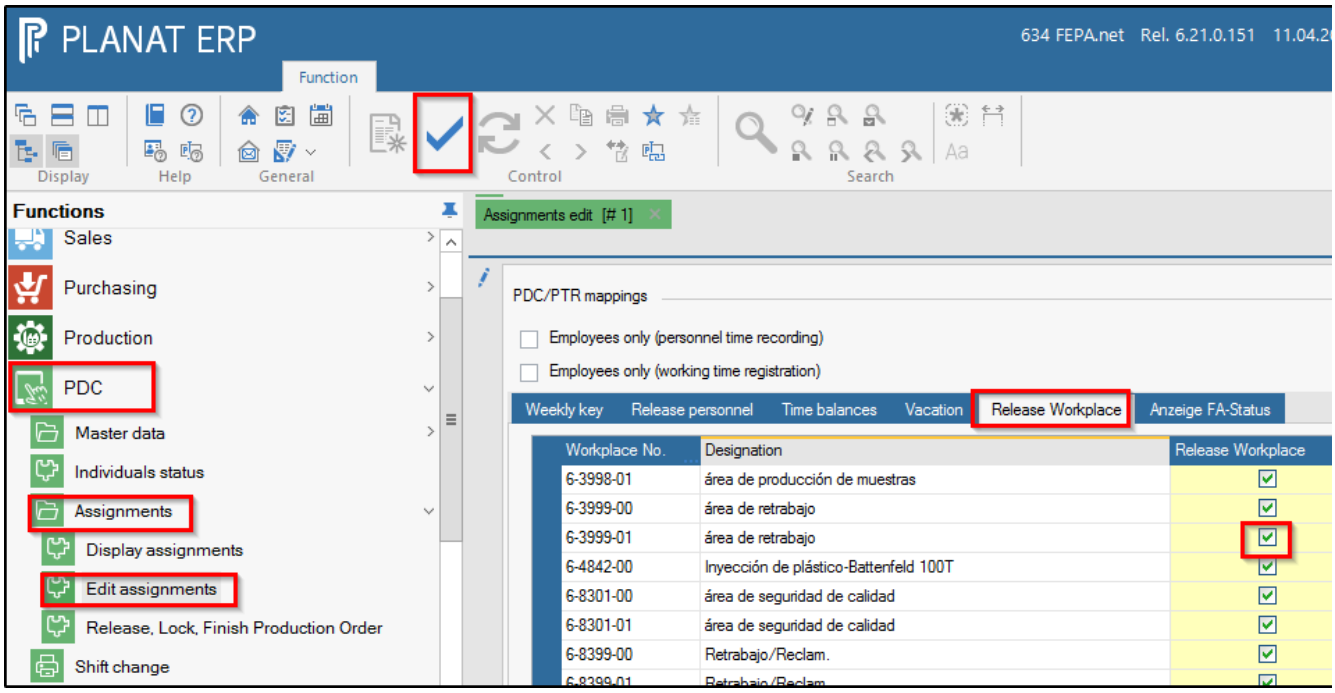


Releases

Release of the workplaces

In order to use workplaces via the PDC and to report times on them, they must be released after they have been created:
The function for this is *Edit assignments.*

It can be found in FEPA at: `PDC - Assignments - Edit assignments`

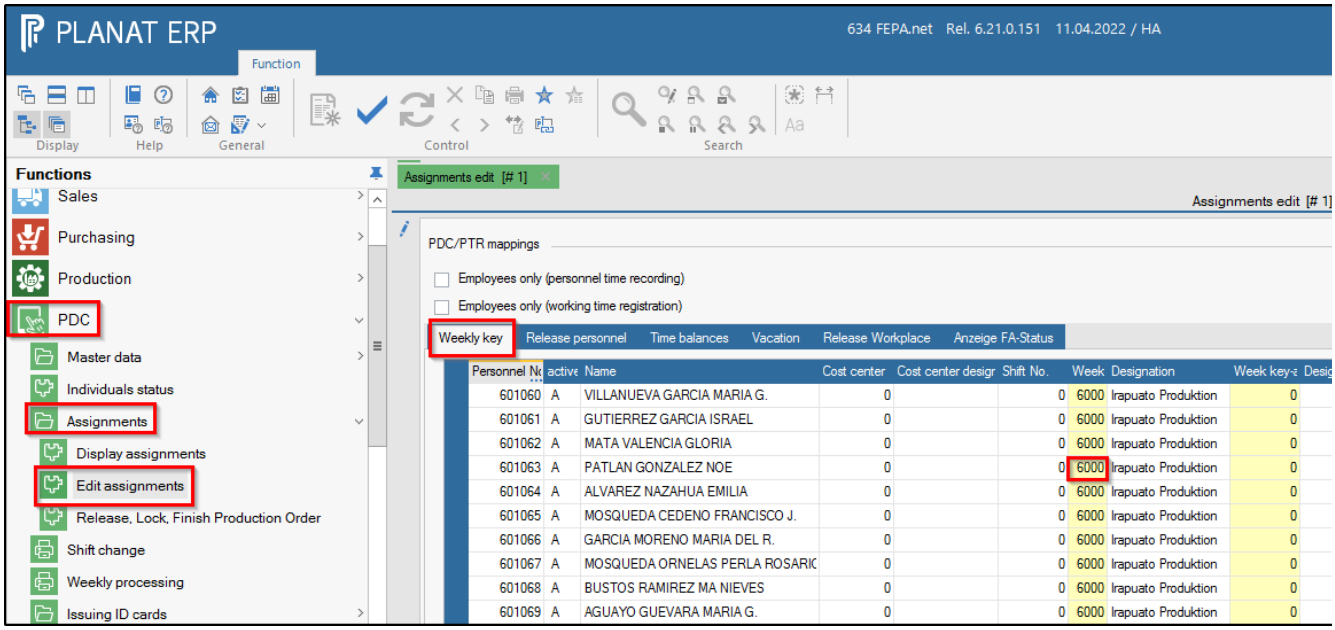


After opening the mask, click on the tab *release workplace*, search for a new workplace in the list and tick the box in the column "Release workplace".
To save, click on the large tick in the symbol line. The *Edit Assignments* mask is closed.

Afterwards, the data for the GEMO-AZE must be updated (a setter must update the data in the GEMO-AZE terminal), then the workplace is available for the GEMO-AZE. By default, the update takes place approx. once a day.

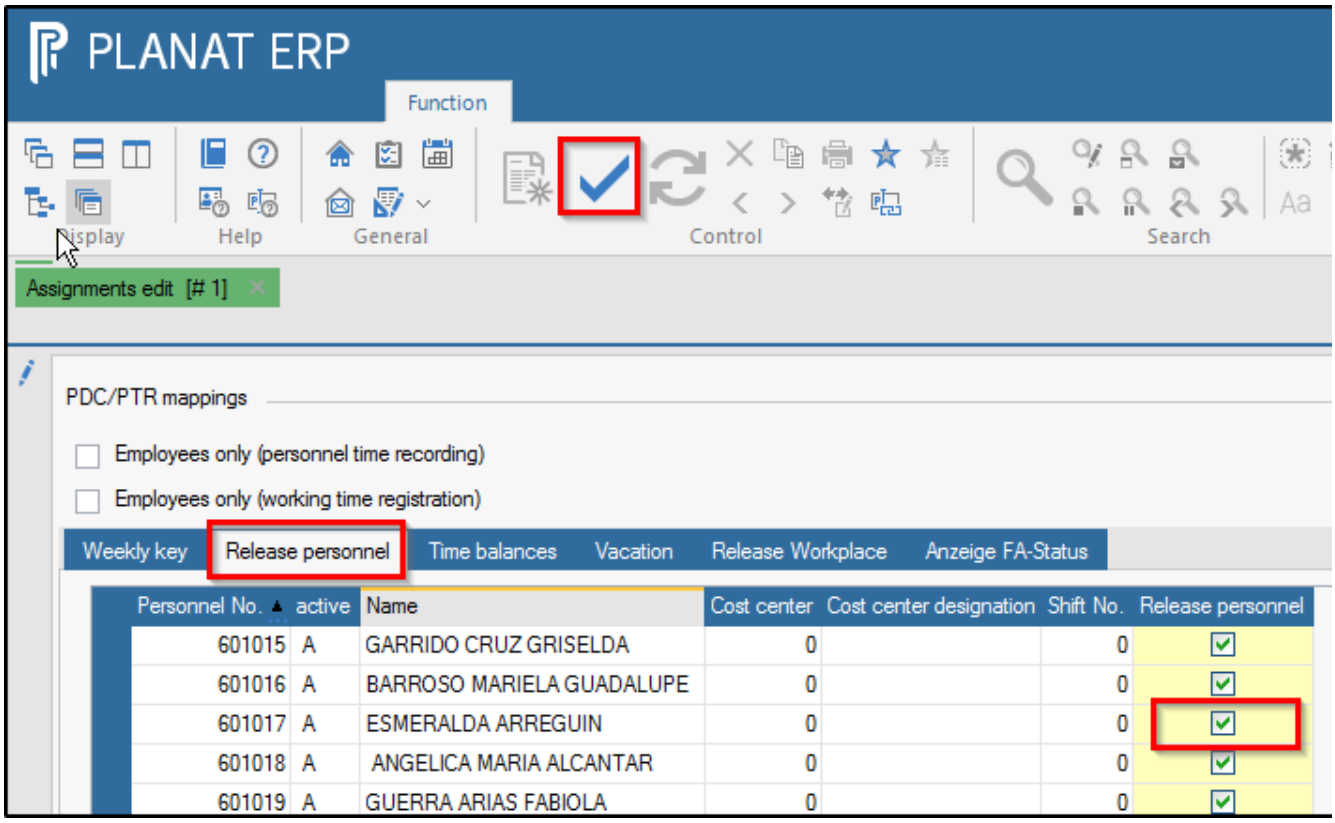
Release personnel

After creating a new employee via the `Edit personnel` function, a weekly key must be entered for the new "personnel" and it must be released. The FEPA function `Edit assignments i`s used for this.
The function can be found under: `PDC - Assignments - Edit assignments`



Click on the *Week key* tab, enter the location-specific week key in the "Week key" field, e.g. Irapuato, Mexico = 6000

Then click on the tab *Release personnel* search for a new employee in the list and tick the column "Release personnel",



Save (click on the large tick in the symbol line). The function `Edit assignments` is closed.

Afterwards, the data for the GEMO-AZE must be updated (a setter must update the data in the GEMO-AZE terminal), then the workplace is available for the GEMO-AZE. By default, the update takes place approx. once a day.